



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA6A-6
Job Sheet 187818



Part No: SWA6A-6

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No: test and label

Due Date: 12/17/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG SWA6A Rev. 4 IPP Rev. A 18.05.24 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Small Fab-4		DAS 30 9-89
100	Small Fab	1 pcs	12/17/18	12/17/18	0.00	1.00	Small Fab-7		A.P. 68 9-89
120	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	QC5		DAS 08 9-89
125	DC	1 pcs	12/17/18	12/17/18	0.00	0.00	DC		21 DAS 08 9-89
130	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3		21 DAS 08 9-89
140	QC21-FG	1 Ea	12/17/18	12/17/18	0.00	0.00	QC21		21 DAS 08 9-89

Part Op 100 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

125 - Photocopy blue file OM & OOPM-SWA6A Rev2

130 - Bag and tag



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S137955



Part: SWA6A - 6

Job No: 187818

Serial No/Batch: S137955

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 12/17/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	100-Small Fab	
C45-15-13	Bushing for SWA6A	1 Ea (1 ea)	100-Small Fab	
EL616-ARTIC	6 Wire	6 ft (6 ea)	100-Small Fab	
SWA6A-110	Lower End	1 Ea (1 ea)	100-Small Fab	
SWA6A-1100	Upper Bearing	1 Ea (1 ea)	100-Small Fab	
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	100-Small Fab	
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	100-Small Fab	
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	100-Small Fab	
SWA6A-1800	Cover	1 Ea (1 ea)	100-Small Fab	
SWA6A-1900	1/4" Female Spade Connector	8 Ea (8 ea)	100-Small Fab	
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	100-Small Fab	
SWA6A-210	Upper End	1 Ea (1 ea)	100-Small Fab	
SWA6A-300	Bearing Housing	1 Ea (1 ea)	100-Small Fab	
SWA6A-400	Thrust Washer	1 Ea (1 ea)	100-Small Fab	
SWA6A-500	Semi Rings	1 Ea (1 ea)	100-Small Fab	
SWA6A-600	Collar	1 Ea (1 ea)	100-Small Fab	
SWA6A-700A	Wire Clamp	2 Ea (2 ea)	100-Small Fab	
SWA6A-800C	Connector Bushing	1 Ea (1 ea)	100-Small Fab	
SWA6A-900D	Rotary Contact	1 Ea (1 ea)	100-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-3/8	1	84	0
100-Small Fab	188-FSCS-1032-5/8	4	170	0
	C45-15-13	1	22	0
	EL616-ARTIC	6	277	0
	SWA6A-110	1	2	0
	SWA6A-1100	1	28	0
	SWA6A-1200	1	13	0
	SWA6A-1300	1	10	0
	SWA6A-1400	1	13	0
	SWA6A-1800	1	13	0
	SWA6A-1900	8	401	0
	SWA6A-2000	4	100	0
	SWA6A-210	1	0	0
	SWA6A-300	1	8	0
	SWA6A-400	1	9	0
	SWA6A-500	1	0	0
	SWA6A-600	1	1	0
	SWA6A-700A	2	1	0
	SWA6A-800C	1	0	0
	SWA6A-900D	1	2	0

Part Specifications

Specifications could not be found.

Work Order 187 818

Customer _____

Number of Wires 6

Date 2018 DEC 17

Serial Number 03-2153-02

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY

Technician

Submit

Signature: *Lydie Boudier*

QC 5 Small FAB / QA

